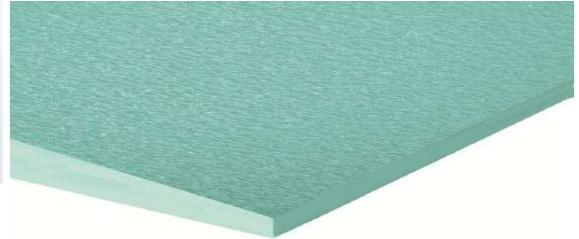


# FIBRANxps INCLINE

Thermal insulation extruded polystyrene boards with Inclination



## Product Description

**FIBRANxps INCLINE** is a rigid water-resistant insulation board made from extruded polystyrene with factory-made inclination (0,5% - 5%) on the one side.

**FIBRANxps INCLINE** conforms to the European Regulation 305/2011 (CPR), which replaced the European Directive 89/106/EEC, and is produced according to the European Standards EN 13164 (Thermal insulation products for buildings - Factory made products of extruded polystyrene foam (XPS) and EN 13172.

It is certified by international independent Notified Bodies and carries CE marking.

Extruded polystyrene insulation boards **FIBRANxps 300** are produced with the extrusion of polystyrene foam and are characterized by very dense closed micro-cell structure.

The minuscule, thin, rigid and closed polystyrene cells contain enclosed inert gas and air, such that they achieve very high insulating capacity, whilst also remaining dry in environments with increased moisture (basements, inverted roofs, indoor swimming pools, etc.).

It is the only insulating material with especially high mechanical strength, water-resistant yet with balanced water vapour diffusion resistance.

## Advantages

- Fast and easy creation of roof inclinations with minimum weight
- Excellent thermal insulation
- High mechanical compressive and tensile strength
- Water-resistant and non-hygroscopic
- Light and easy-to-handle
- Resistant to vibrations
- Fully recyclable (100%)
- Friendly to the environment and the end user
- 100% CFC-free and HCFC-free
- Zero Ozone Depletion Potential (ODP = 0)
- Zero Global Warming Potential (GWP = 0)

## Applications

**FIBRANxps INCLINE** is especially recommended for roof applications.

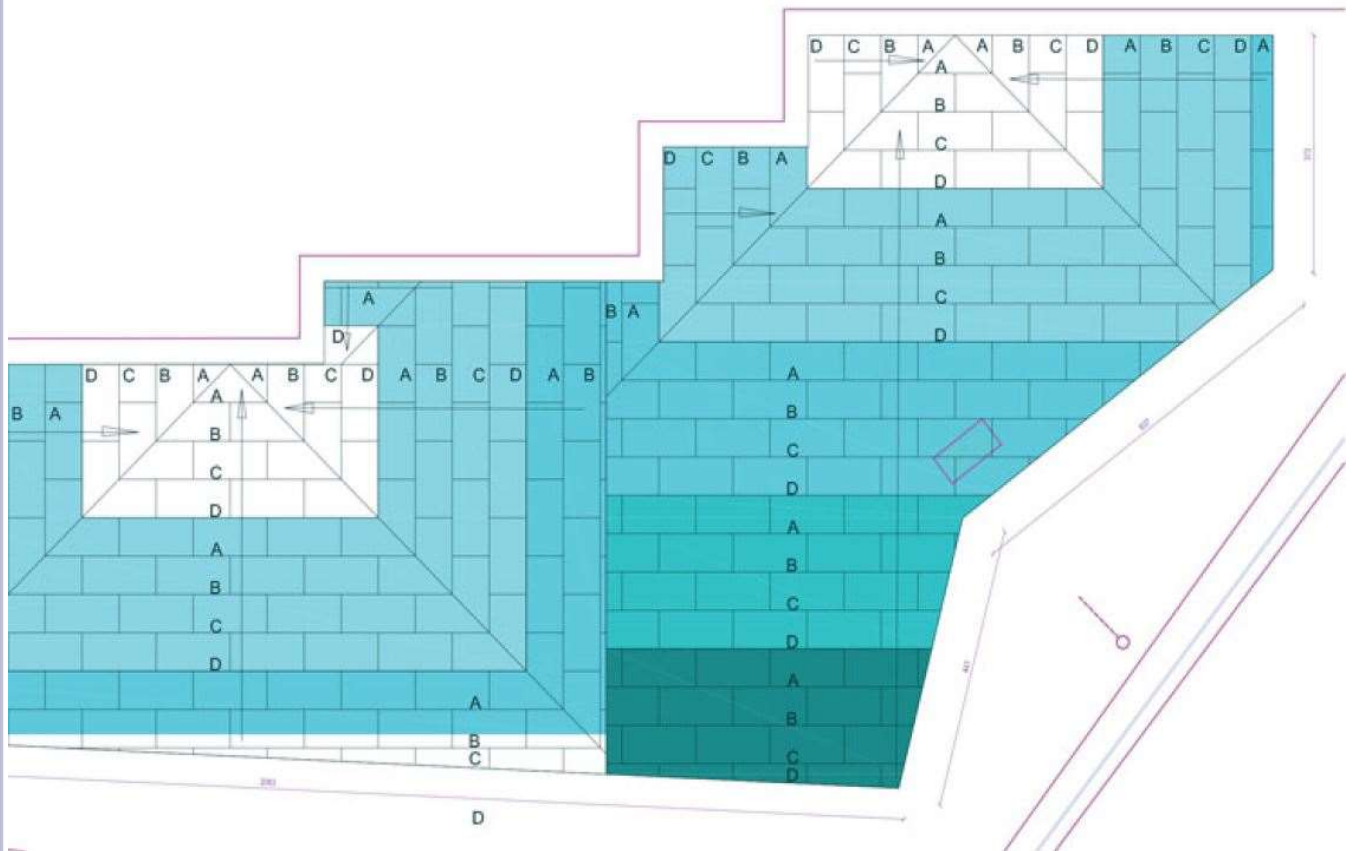
- Conventional Roof (*thermal insulation over water insulation*)

## Dimensions

**FIBRANxps INCLINE** boards are designed and manufactured based on **FIBRANxps 300**, in specific dimensions according to the desired inclination of each roof. Typical board dimension is 1000 x 600 x custom thickness (mm). Each project is accompanied by its own design drawing(s), where the positioning of the boards are clearly indicated.

The boards are offered in packs.

Example of roof project design with **FIBRANxps INCLINE** solution:



**Designation code:**
**XPS(Extruded Polystyrene) - EN 13164 - T1 - CS(10\Y)300 - DS(70,90) - WL(T)1.5 - WD(V)3**

Technical Characteristics	Symbol EN 13162	Unit	Value	EN standard
Surface	Smooth surface			
Edges profile lengthwise/widthwise	I (straight) / I (straight)			
Dimensions	-	mm	1250 x 600	EN 822
Nominal thickness	$d_N$	mm	40-120	EN 823
Declared thermal conductivity coefficient at 10 °C (after 25 years)	$\lambda_D$	W/(mK)	0,033 ≤ 60mm 0,034 > 60mm	EN 13162 EN 12667 EN 12939
Compressive Stress at 10% thickness deformation	CS(10)	kPa	300	EN 826
Maximum design load	-	KN/m <sup>2</sup>	<130	EN 13164
Long-term water absorption by total immersion	WL(T)	Vol. %	<0,7	EN 12087
Water absorption by diffusion	WD(V)	Vol. %	< 3	EN 12088
Water vapor diffusion resistance factor , $\mu$	MU	-	50-150	EN 12086
Operating temperature	-	°C	from -50 to +75	-
Fire Classification	-	Class	E	EN 13501-1

Note: **FIBRANxps INCLINE** products are manufactured by processing of **FIBRANxps 300** product.

**Thermal resistance R** (valid at specific thicknesses. The thickness of the board varies according to project design; thus the values below are only indicative of specific sections of equal thickness, not of the whole inclined board. In order to use the values below to calculate the thermal resistance of whole incline boards, the variation of thickness and shape of board must be taken into consideration.)

Nominal thickness	$d_N$	mm	40	50	60	70	80	90	100	120
Thermal resistance	$R_D$	m <sup>2</sup> K/W	1,20	1,50	1,80	2,05	2,35	2,60	2,90	3,50



## Certifications

All **FIBRANxps** extruded polystyrene products meet the QUALITY and SAFETY requirements of European Standards.

*The quality of FIBRANxps products is assured in accordance with EN 13164 and EN 13172 standards. These standards establish the type and frequency of measurements executed both by independent and recognized institutions, as well as by FIBRAN laboratories.*

### CE Certification

All extruded polystyrene products **FIBRANxps** conform to the European Regulation 305/2011 (CPR), which replaced the European Directive 89/106/EEC. In compliance with the above Regulation, all types of extruded polystyrene **FIBRANxps** carry CE marking, as defined in the European Standard EN 13164 which refers to extruded polystyrene products for the insulation of building applications. According to the above standard, each insulation product must be assigned a Designation Code declaring its technical characteristics.

In addition, FIBRAN S.A. has issued Declarations of Performance (DoP) for each different product type and thickness, which are available in the company's website: <http://www.fibran.gr/dop/>.

The Initial Type Tests as well as the regular quality testing of **FIBRANxps** products are conducted by the following independent European notified certification bodies:

- Forschungsinstitut für Wärmeschutz e.V. München (FIW):  
Identification Number 0751
- Materialprüfanstalt für das Bauwesen Hannover (MPA BAU):  
Identification Number 0764
- Zavod za gradbeništvo Slovenije (ZAG Ljubljana):  
Identification Number 1404

### ISO 9001:2015 Certification

The quality management system of FIBRAN S.A. complies with EN ISO 9001:2015 for the design and manufacture of Extruded Polystyrene (XPS), as certified by the independent body TÜV NORD CERT, with initial Certificate Registration No. 04 100 960680.

### ISO 14001:2015 Certification

FIBRAN S.A. implements a system of environmental management according to EN ISO 14001:2015 for the design and production of extruded polystyrene and stonewool. Certification is provided by independent body TÜV NORD CERT, with initial Certificate Registration No. 04 216 0028.

## HANDLING AND STORAGE

**FIBRANxps** thermal insulation boards are resistant to cold, rain and snow, but not to long-term exposure to ultraviolet radiation. Therefore, the products' packaging should only be removed just before their installation. In case the original packaging film is torn, the boards must be protected from direct sunlight. Although **FIBRANxps** boards are among the toughest materials on the market, contact with sharp objects may damage or deform them.

**FIBRANxps** boards may be used at maximum temperature of 75°C. However, if they are stored outdoors and exposed to direct sunlight or wrapped in dark packaging material, deformation of the boards may occur due to the high temperatures that develop.

**FIBRANxps** boards must not come into contact with solvents such as petrol, tar and formic acid, or with gases such as methane, ethane, propane and butane. Prior to applying a cleaning product on the boards' surface, it is recommended to first test the material's resistance to the particular cleaning agent. Please consult our Technical Department, if in doubt.

**FIBRANxps** boards are moderately resistant to substances such as mineral and food oils, paraffin, phenol and fats; this means that long-term exposure to these substances may affect their surface appearance or structure.

**FIBRANxps** boards are highly resistant to water-soluble bitumen products, lime, cement, lime plaster, sea-water, chlorines, most acids, inorganic gases, alcohol and silicon. In case of doubt, a preliminary test is recommended.

## APPLICATION AND PROTECTION

During the installation of **FIBRANxps** boards, all construction requirements for the correct application of the insulation should be considered. **FIBRANxps** boards must be applied on flat and clean surfaces. They may easily be cut with a sharp standing knife or hot wire. The edges of **FIBRANxps** boards are formed with «I» straight, «L» shiplap or «D» tongue-and-groove profiles. When applying the boards in a single layer, boards with «L» or «D» edge profiles are recommended in order to avoid thermal bridges that may occur at the joints.

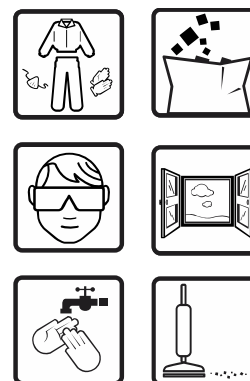
Naked flame torches or similar appliances should not be used during the application of extruded polystyrene **FIBRANxps** boards. Wherever **FIBRANxps** boards are to be applied over basement waterproofing membranes, do not use mechanical anchors but **FIBRANstick** auto adhesive tapes. When applying **FIBRANxps** boards on large surfaces, especially on warm flat roofs, it is necessary to construct expansion joints with the use of stonewool and elastic sealing mastic.

When cutting **FIBRANxps** Extruded Polystyrene boards with hot wire, applicators should take all necessary self-protection measures (working suit, gloves, goggles).

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